

# iThick-4000

## Ultrasonic Thickness Gauge



Video



## Contact us

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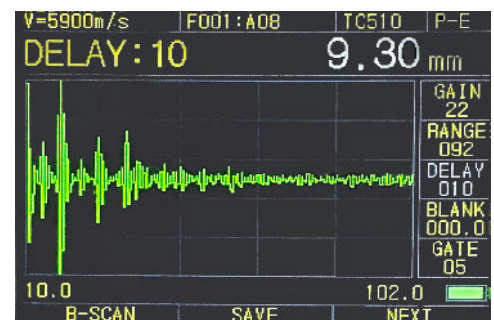
## Features and Applications

### Product Features

- A simple and easy-to-operate single-level parameter configuration menu.
- A-scan snapshot function: Users can directly view the ultrasonic signal waveform on the screen, which is used to verify whether the thickness reading is correct, analyze the causes of problems, and help users find solutions.
- When the probe is coupled with the workpiece, the thickness value is displayed in white characters.
- Thickness alarm: The alarm thickness limit can be set, and the color of the thickness reading changes dynamically when alarming.
- Max-min mode: Captures the maximum and minimum values during the measurement process.
- Difference mode: Obtains the difference between the current thickness value and the nominal thickness, as well as the percentage of the difference to the nominal thickness.
- Support for two thickness units: millimeters and inches.
- Large-capacity data storage function: Can store 100,000 thickness values (optional).
- Can penetrate the coating on the surface of the workpiece and directly measure the base material thickness of the workpiece (optional).
- User-selectable measurement resolution: Metric X.XX and X.X, imperial X.XXX and XXX.
- Multiple language interfaces available.
- Standby time of up to 35 hours.

### Product Applications

- Measures the thickness of metal products like steel and aluminum plates, ensuring precise thickness of car body panels and aircraft frames.
- Measures the thickness of concrete columns and walls to assess their strength and checks floor concrete thickness for uniformity.
- Performs metal corrosion inspections, non-destructively measuring thickness reduction caused by external corrosion.
- Measures the thickness of metal pipes, containers, and plates, providing crucial data for quality control in production processes.
- Detects material uniformity and defects in welding and casting processes.



## Instrument Appearance



**1.Screen**

**2.Keyboard**

**3.Zero Calibration Block**

## Instrument Appearance



**1.Virtual Function Buttons: Activate the functions indicated at corresponding screen positions.**

**2.Parameter Configuration Button.**

**3.Power/Calibration Button: Tap to activate calibration; press and hold to power on/off.**

**4.Up Button.**

**5.Down Button.**

**6.Left Button.**

**7.Right Button.**

## Operation Interface



- |   |   |
|---|---|
| <b>1.Thickness Reading</b>  | <b>2.Thickness Value Storage Number</b> |
| <b>3.Store Current Thickness Value</b>  | <b>4.A-Scan Snapshot Interface</b>      |
| <b>5.Battery Power Display</b>  | <b>6.Material Sound Velocity</b>        |
| <b>7.From left to right: Probe Type, Gain, Measurement Mode, Measurement Unit</b> |   |



- 1.Nominal Value**
- 2.Difference Value**
- 3.Drawdown Rate**

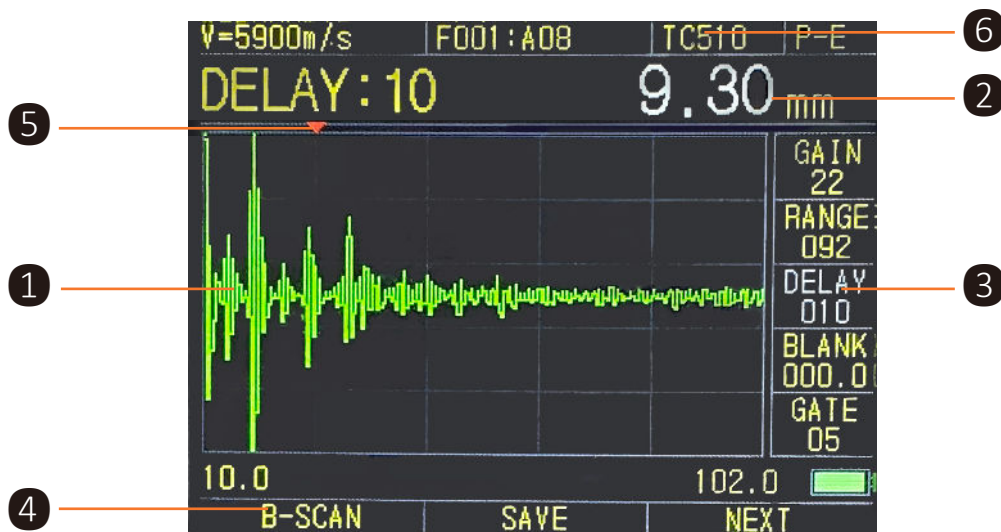
● This interface displays the difference (the difference between the measured thickness value and the nominal thickness), the reduction rate (the percentage of the difference to the nominal thickness), and simultaneously shows the numerical values of both the current measured thickness and the nominal thickness.

## Operation Interface



- 1. Maximum Value Detected
- 2. Minimum Value Detected

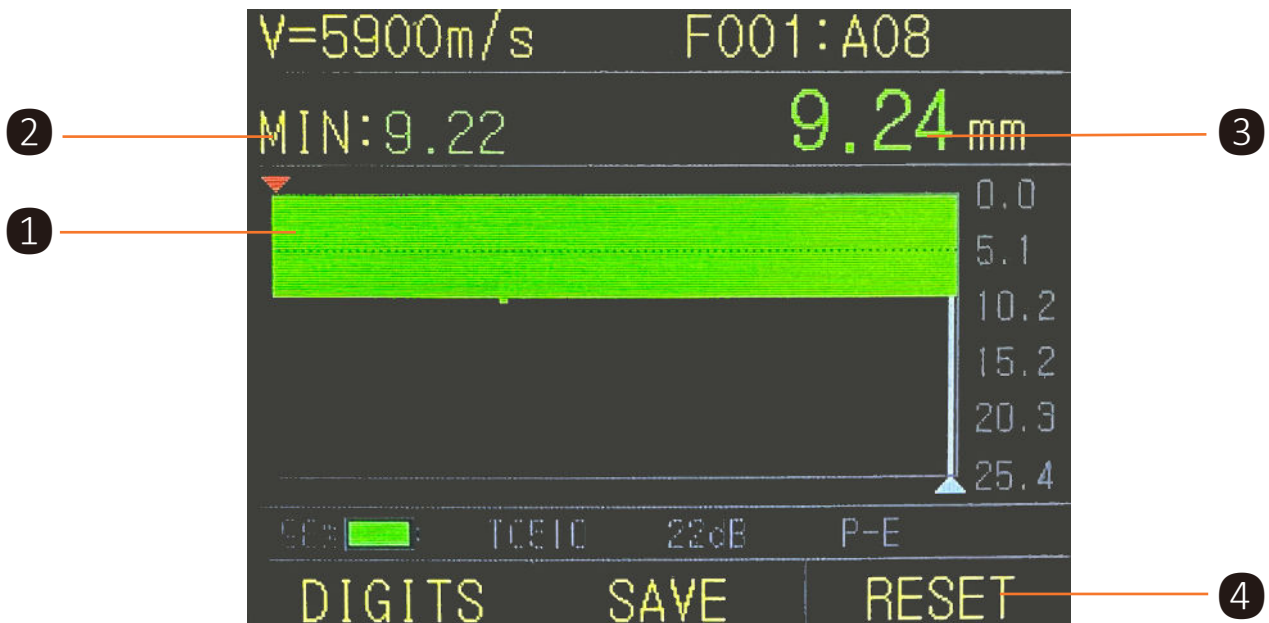
● In this mode, when the user continuously inspects the material thickness, it captures the minimum and maximum thickness values in real-time.



- 1. A-Scan Waveform Display
- 2. Current Thickness Range
- 3. A-Scan Parameters
- 4. B-Scan Interface Identification
- 5. Triangle Icon Pointing to Measurement Point
- 6. Current Probe Model

● A-Scan Interface: The user can directly view the colored ultrasonic signal waveform on the screen. By appropriately adjusting only three parameters: Gain (GAIN), Blanking (BLANKING), and Gate (GATE), based on the waveform, an accurate thickness reading can be obtained.

## Operation Interface

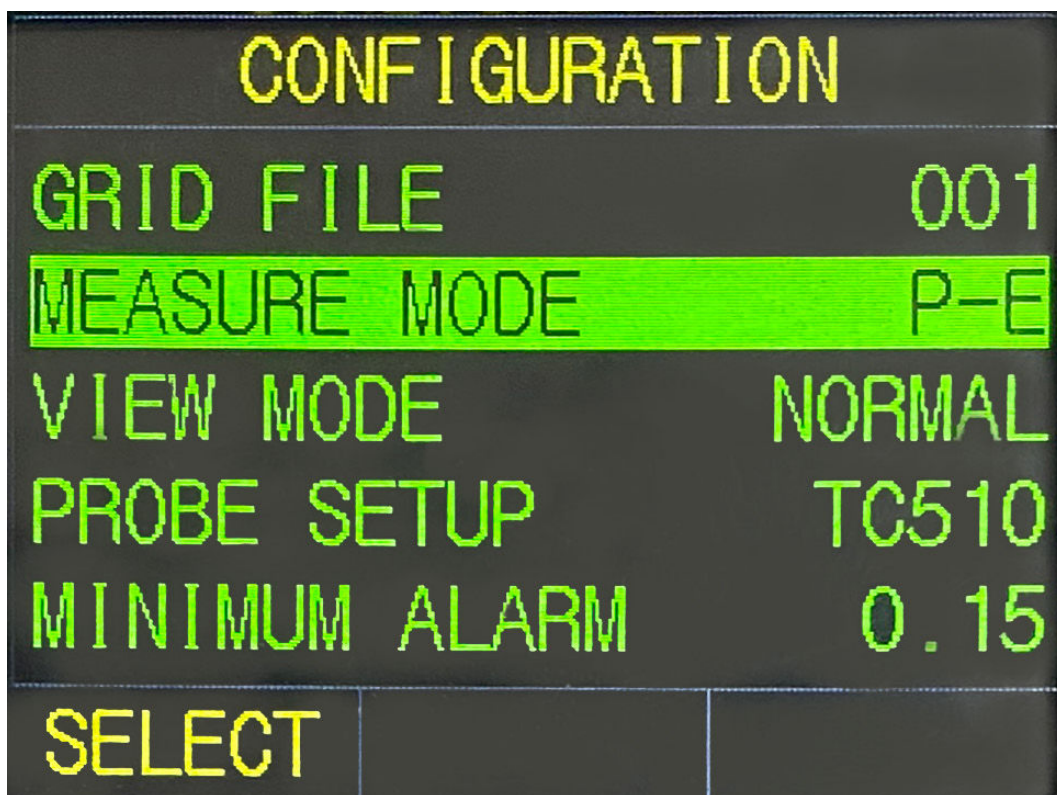


- 1.B-scan Waveform Image**
- 2.Minimum Thickness Value in Current B-Scan Image**
- 3.B-Scan Thickness Values**
- 4.Reset B-Scan Image**

● B-Scan Interface: The B-Scan function involves moving the probe along the surface of the workpiece while maintaining good coupling throughout the process. The image display area shows a cross-sectional view of the workpiece based on thickness values, allowing observation of the bottom contour of the tested workpiece.

## Operation Interface

- Screen Display Menu Interface: This menu interface includes a variety of parameter adjustment options, including file number, measurement mode, viewing mode, probe settings, low alarm limit, high alarm limit, nominal thickness, gain, resolution, update rate, language, unit of measurement, automatic power-off, clear all files, and factory reset.



### Measurement Mode

- Measurement Mode: There are two modes available: Single Echo and Dual Echo. The Single Echo mode is used for general measurements, while the Dual Echo mode is selected when using the coating penetration function.

## Operation Interface

### View Mode

CONFIGURATION	
GRID FILE	001
MEASURE MODE	P-E
VIEW MODE	NORMAL
PROBE SETUP	TC510
MINIMUM ALARM	0.15
SELECT	

- View Mode: This parameter is divided into three modes: Thickness Value Mode, Difference Mode, and Maximum and Minimum Value Scanning Mode

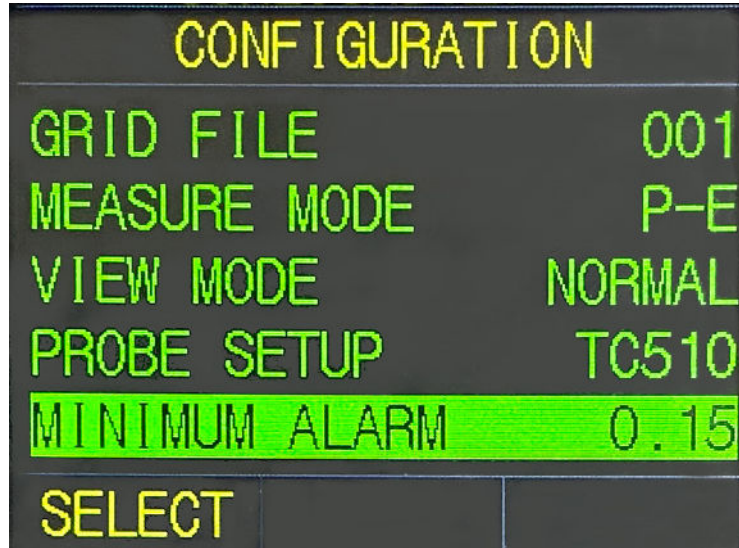
### Probe Setup

CONFIGURATION	
GRID FILE	001
MEASURE MODE	P-E
VIEW MODE	NORMAL
PROBE SETUP	TC510
MINIMUM ALARM	0.15
SELECT	

- Probe Setup: In the probe settings, there are several types of probes available for selection:
- TC510 (Standard Probe)
- PT-08 (General Purpose Probe)
- PT-06 (Small Diameter Pipe Probe)
- PT-04 (Miniature Probe)
- GT-12 (High-Temperature Probe)
- ZT-12 (Cast Iron Probe)
- PT-12 (General Purpose Probe)

## Operation Interface

### Minimum Alarm

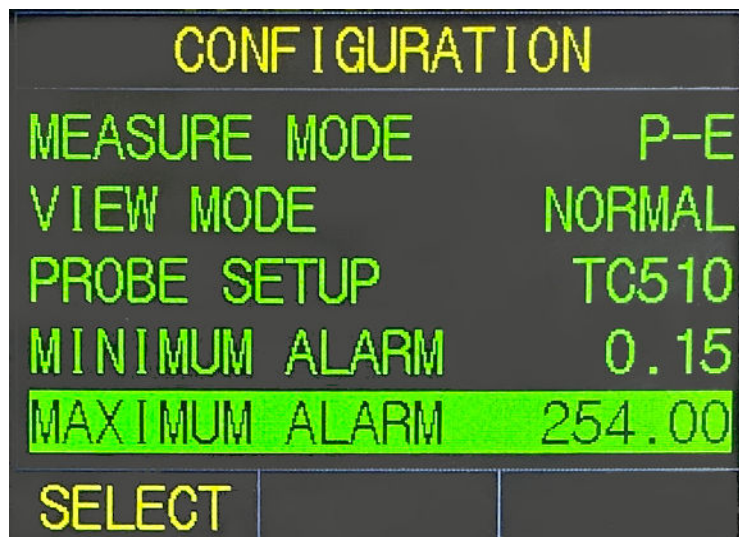


The screenshot shows a configuration menu with the following settings:

CONFIGURATION	
GRID FILE	001
MEASURE MODE	P-E
VIEW MODE	NORMAL
PROBE SETUP	TC510
MINIMUM ALARM	0.15
SELECT	

- Minimum Alarm: Set the minimum thickness alarm value. The setting range is 0.15 mm to 635 mm. If the measured thickness is less than the low alarm limit, the thickness value will be displayed in red characters.

### Maximum Alarm



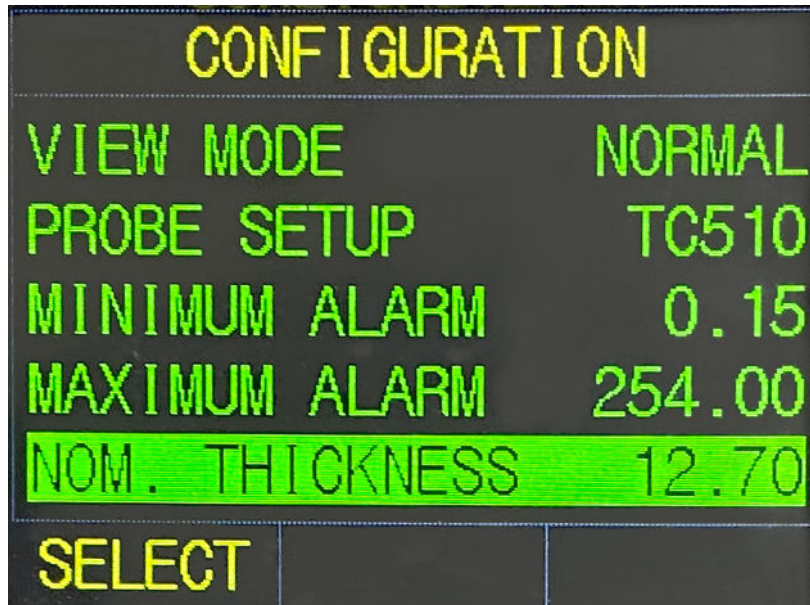
The screenshot shows a configuration menu with the following settings:

CONFIGURATION	
MEASURE MODE	P-E
VIEW MODE	NORMAL
PROBE SETUP	TC510
MINIMUM ALARM	0.15
MAXIMUM ALARM	254.00
SELECT	

- Maximum Alarm: Set the maximum thickness alarm value. The setting range is 0.15 mm to 635 mm. If the measured thickness exceeds the high alarm limit, the thickness value will be displayed in red characters.

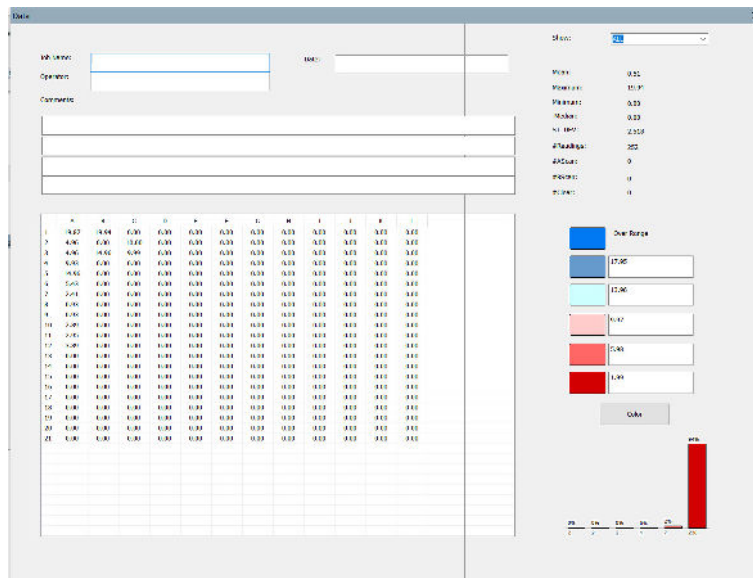
## Operation Interface

### NOM. Thickness



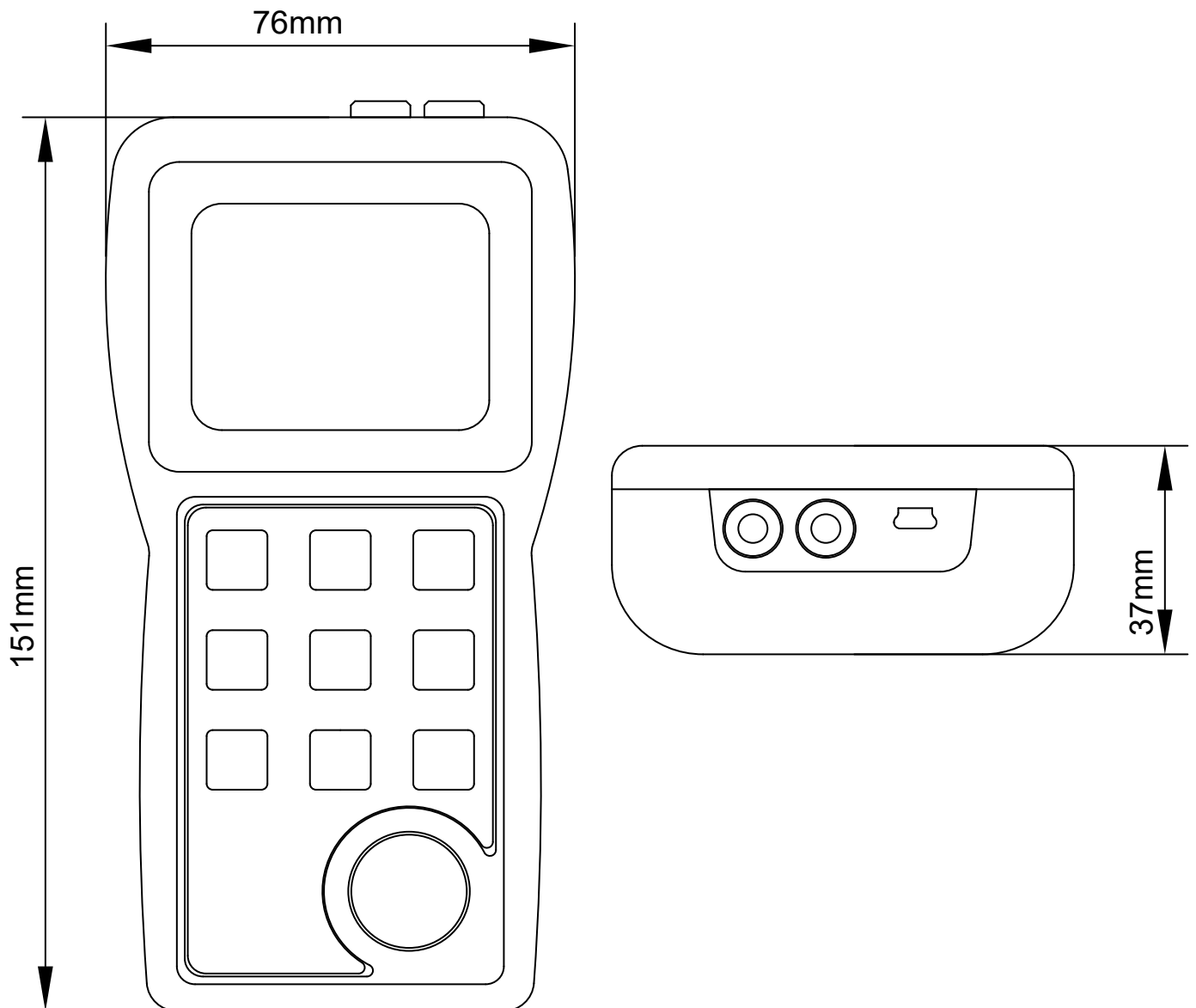
- NOM. Thickness: Set the nominal thickness value. The setting range is 0.15 mm to 635 mm.

### Host Computer Software Connection



- The instrument has a powerful software connection function, which can perform statistics, analysis, archiving, and report printing on data.

## Instrument Dimension



# Technical Specification

<b>Display Screen</b>	2.4QVGA (320x240) Color OLED Screen, Contrast Ratio 10000:1
<b>Working Principle</b>	Ultrasonic Pulse/Echo/Echo Method By Using Dual Crystal Probe
<b>Measuring Range</b>	0.5 to 508 Millimeters (0.025 to 20.00 Inches) Depending On The Probe Used, The Material Being Tested, And The Surface Condition
<b>Measuring Resolution</b>	0.01mm or 0.1mm(0.001in or 0.01in)
<b>Unit</b>	mm/inch
<b>Display Mode</b>	Thickness Value Mode, Minimum/maximum Value Capture Mode, Difference/reduction Rate Mode
<b>V Path Correction</b>	Automatic V-sound Path Correction To Compensate For The Nonlinearity Of The Dual Crystal Probe
<b>Measuring Update Rate</b>	4Hz/s, 8Hz/s, 16Hz/s Optional

## Technical Specification

<b>Range Of Material Sound Velocity</b>	500-9999m/s,0.0179-0.3937in/us
<b>Lanuage</b>	Chinese/English/French or Any Other Customized Languages
<b>Alarm Set</b>	Max/min Value Alarm, Dynamically Change Thickness Reading Color When Alarm Occurs
<b>Power Supply</b>	Two 1.5V AA Batteries
<b>Operation Time</b>	More Than 35 Hours
<b>Instrument Turn Off</b>	Optional Automatic Shutdown After 5, 10, And 20 Minutes Of Inactivity, Or Manual Shutdown
<b>Dimensions</b>	151mmx76mmx37mm(HxWxD)
<b>Net Weight</b>	280g

## Standard Delivery

Name	Qty	Photo
Main Unit	1 unit	
Couplant	1 bottle	
Alkaline Battery	2 pcs	
Screwdriver	1 set	
Documents	1 case	/
Instrument Case	1 pc	
Mini USB Cable	1 pc	/

## Optional Delivery

### Optional

Probe

High Temperature Probe

Cast Iron Probe

Small Diameter Tube Probe

Small Diameter Tube Probe

Micro Probe

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